Dart Aerospace Ltd. Tuesday, 8/1/2006 11:30:52 AM Date: Kim Johnston User: **Process Sheet Drawing Name** Customer : CU-DAR001 Dart Helicopters Services : STRUT Job Number : 28071 : 10200 **Estimate Number** · NIA **Part Number** : D21991 P.O. Number : 8/1/2006 S.O. No. : NIA . D2199 REV. E1 **Drawing Number** This Issue Prsht Rev. Project Number : N/A : NIA : SMALL /MED FAB ; E1 First Issue Type **Drawing Revision** : NIA AIG: **Previous Run** Material : 8/18/2006 Each **Due Date** Qty: Um: Written By Checked & Approved By Comment : Est B NG/RF **Additional Product** Job Number: Description: Seq. #: M304TR0750W049 304 RD Tube .750 x .049W 1.0 Comment: Qty.: 1.6275 f(s)/Unit Total: 6.5100 f(s) Material: 304/316 SS tubing 0.750" Dia. x 0.049" wall 06.08.08 Batch No: <u>17101593</u> (M304TR0750W049) NC BRAKE BRAKE NC 2.0 Comment: BRAKE NC 06.00.08 Punch per Dwg. D2199 and Spec Control Dwg D2638 3.0 SMALL & MEDIUM FAB RESOURCE 1 06/08/09 Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr 4.0 QC5 INSPECT WORK TO CURRENT STEP Comment: INSPECT WORK TO CURRENT STEP 102 POWDER COATING POWDER COATING 5.0

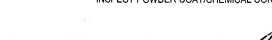
Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.2) as per QSI 005 4.3

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INSPECT POWDER COAT/CHEMICAL CONVERSION







Dart Aerospace Ltd

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Date:

Tuesday, 8/1/2006 11:30:52 AM

User:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STRUT

Job Number: 28071

Part Number: D21991

Job Number:



Seq. #:

Machine Or Operation:

Description:

7.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock Location: < T 221



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Comment: DOCUMENT CONTROL Inspection Level 21

Job Completion



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W/O:		WORK ORDER CHANGES	WORK ORDER CHANGES									
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NCR:		WORK ORDER NON-CONFORMANCE (NCR)										
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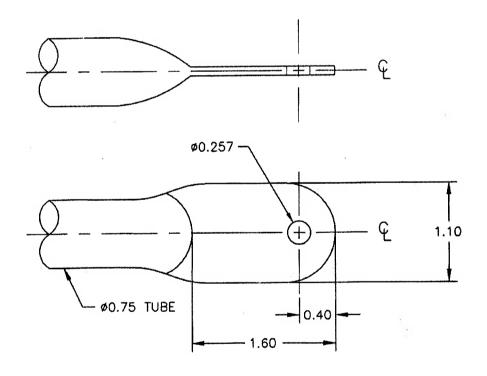




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i	CHECK	ED MY	APPROVED	DRAWING NO. D2638 SHEET	REV. A
	DATE 98.0	4.28		PUNCH DT8117 SPEC CONTROL	SCALE 1:1
	Α		98.04.28	NEW ISSUE	



SPECIFICATION CONTROL DRAWING FOR PUNCH DT8117



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